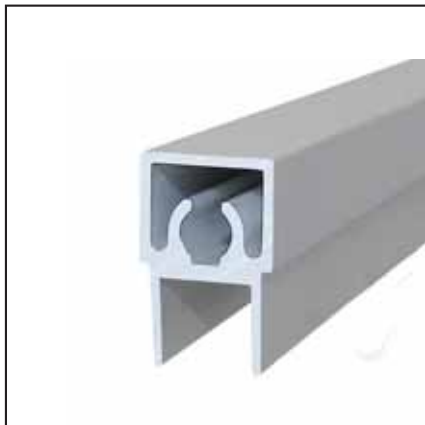


SLIDING DOOR SYSTEMS: ASSEMBLY INSTRUCTIONS

HINGE DOOR S751

2st edition_Bremen, April 2009

ACCESSORIES:



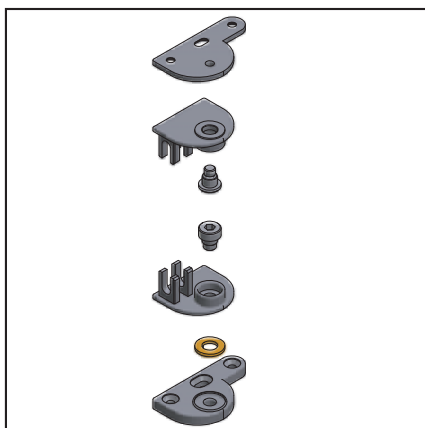
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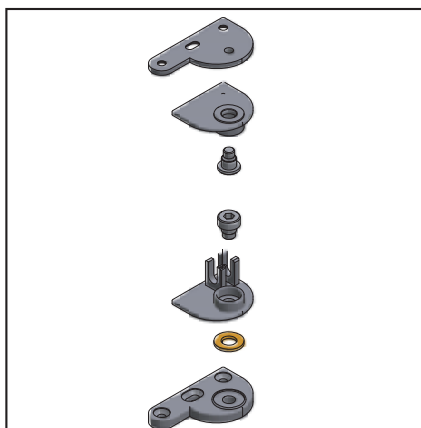
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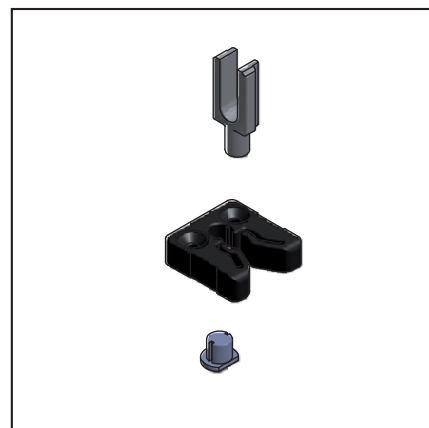
3_



4_



5_



6_

1_Horizontal profile closed (15.02.0xx)_Optional!

2_Horizontal profile (15.12.0xx)_Frame consists of horizontal and vertical profiles.

3_Stile S751 (15.11.0xx)_For each door a left and a right profile is used. For horizontal profile 2 drill holes bottom and top are necessary.

4_Hinge door set S751 DIN left (10.02.751)_

5_Hinge door set S751 DIN right (10.02.752)_

6_Door stopper hinge door (10.01.805)_

7_Plugs for punching hole (10.07.051)_

TOOLS:

Straight edge

Allen key 5 mm

Drill; 6,5 mm und 10 mm

Pencil

Rubber mallet

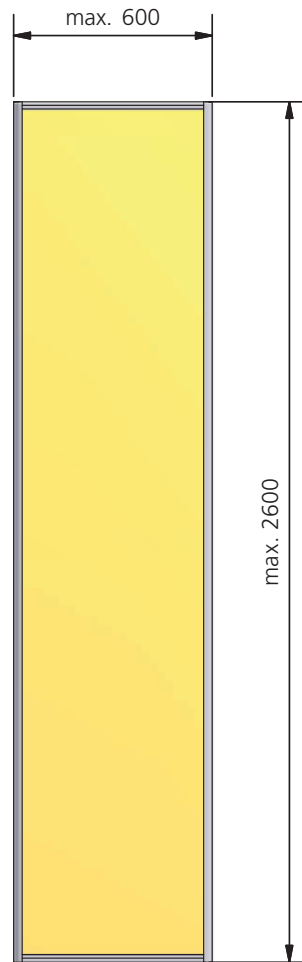
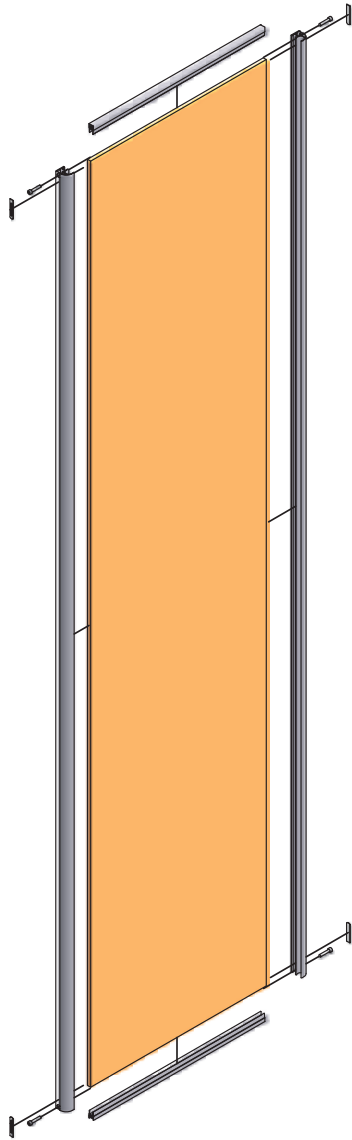
Metal saw

Cutter / Knife

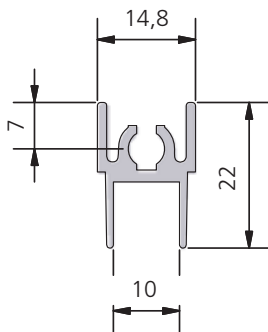
Subject to technical changes.

raumplus

_DETAIL DRAWING

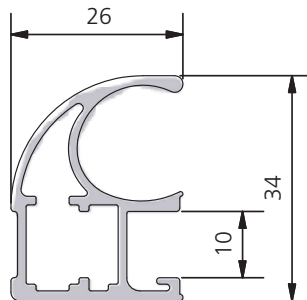


15.12.0xx



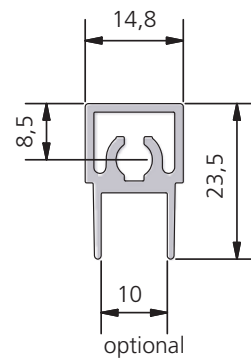
Top rail

15.11.0xx



Stile S751

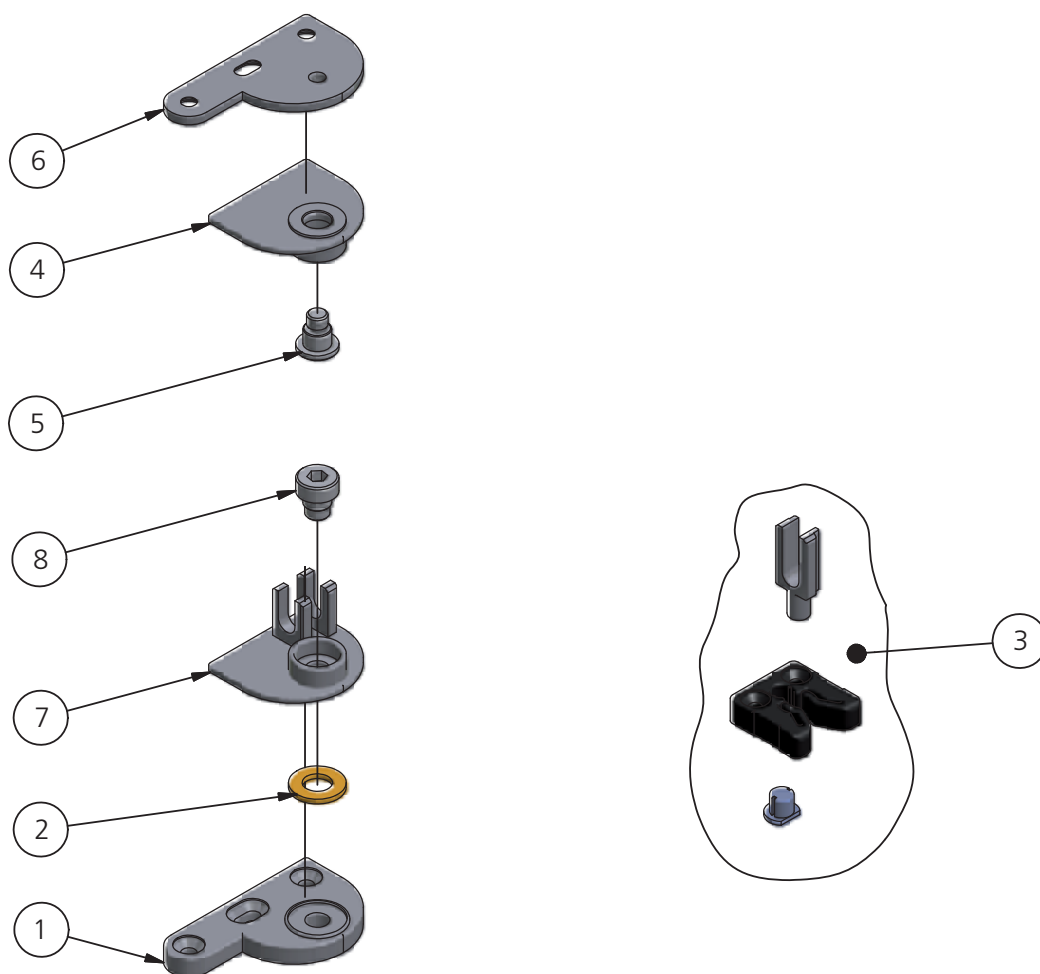
15.02.0xx



Top rail closed

DETAIL DRAWING

HINGE DOOR SET S751 DIN RIGHT COMPLETE



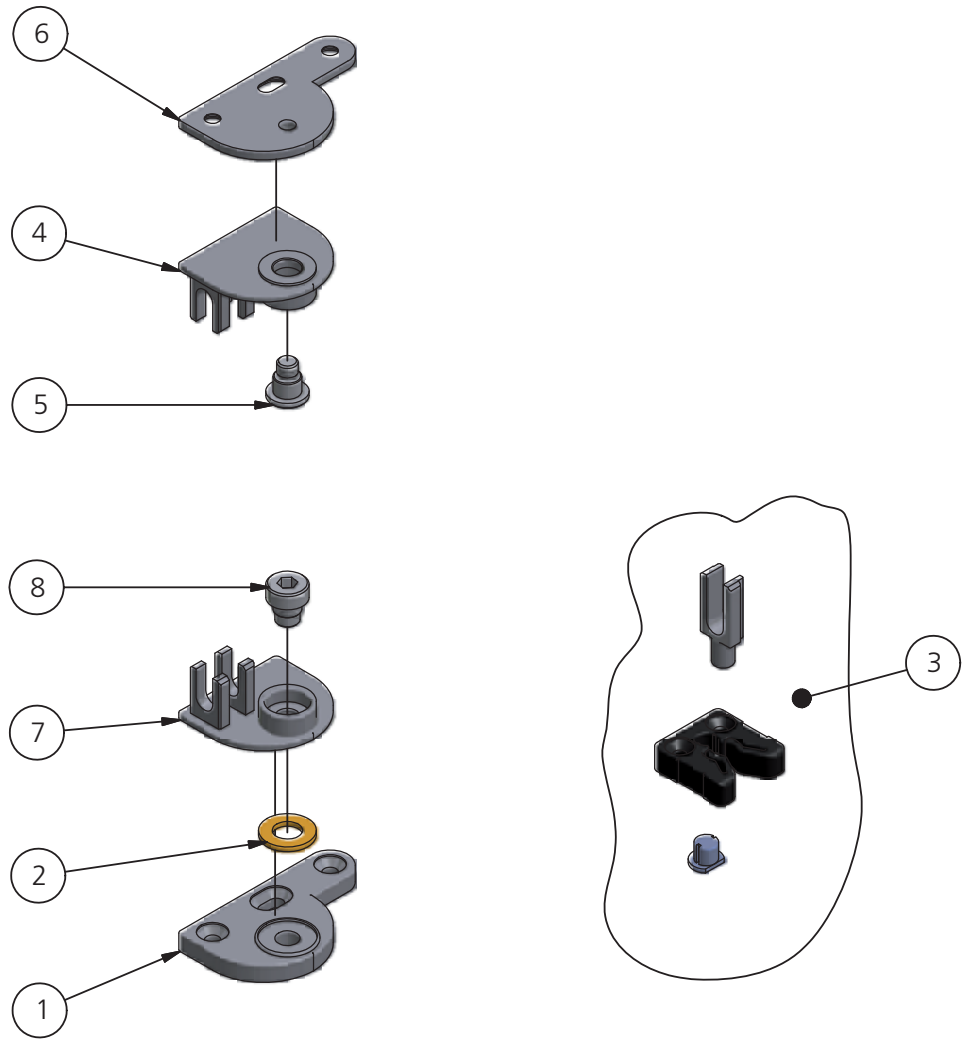
Remarks: mounting plate and door stopper without fittings (countersunk screw 4 x X mm)

Item list

OBJECT	QUANTITY	COMPONENT NUMBER	DESCRIPTION	MATERIAL
1	1	10.02.752_2	Mounting plate S751 bottom right	Diecast (zinc)
2	1	10.02.751C	DIN 125 (8,4; 16; 1,6)	Brass
3	1	10.01.805	Door stopper hinge door	
4	1	10.02.752_3	Joint S751 top right	Diecast (zinc)
5	1	10.02.751A	Bolt top S751	Steel (blue galvanized)
6	1	10.02.752_4	Mounting plate S751 top right	Diecast (zinc)
7	1	10.02.752_1	Joint S751 bottom right	Diecast (zinc)
8	1	10.02.751B	Bolt bottom S751	Steel (blue galvanized)

DETAIL DRAWING

HINGE DOOR SET S751 DIN LEFT COMPLETE

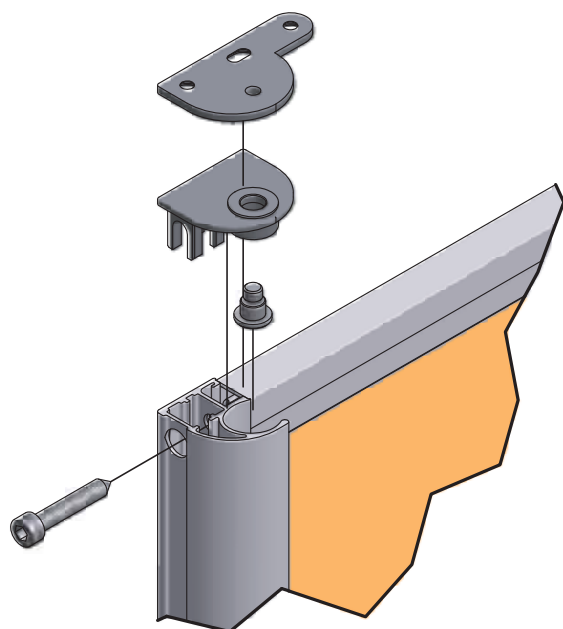


Remarks: mounting plate and door stopper without fittings (countersunk screw 4 x X mm)

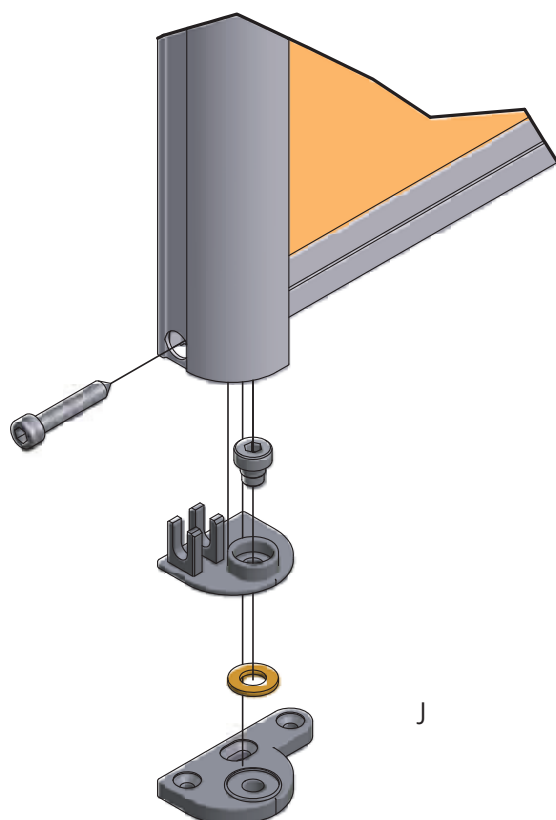
Item list

OBJECT	QUANTITY	COMPONENT NUMBER	DESCRIPTION	MATERIAL
1	1	10.02.751_2	Mounting plate S751 bottom left	Diecast (zinc)
2	1	10.02.751C	DIN 125 (8,4; 16; 1,6)	Brass
3	1	10.01.805	Door stopper hinge door	
4	1	10.02.751_3	Joint S751 top left	Diecast (zinc)
5	1	10.02.751A	Bolt top S751	Steel (blue galvanized)
6	1	10.02.751_4	Mounting plate S751 top left	Diecast (zinc)
7	1	10.02.751_1	Joint S751 bottom left	Diecast (zinc)
8	1	10.02.751B	Bolt bottom S751	Steel (blue galvanized)

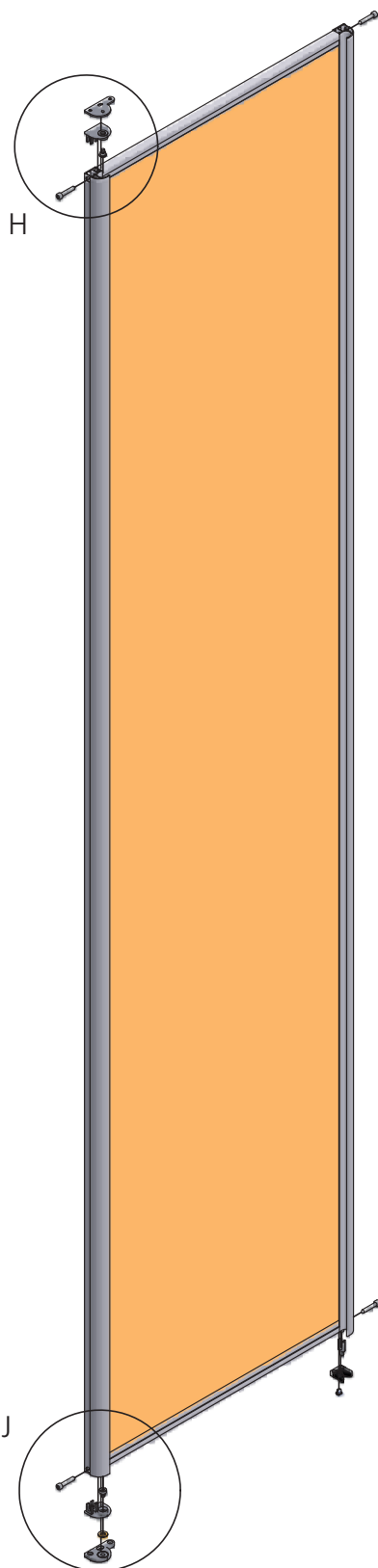
_DETAIL DRAWING
HINGE DOOR SET S751 DIN LEFT



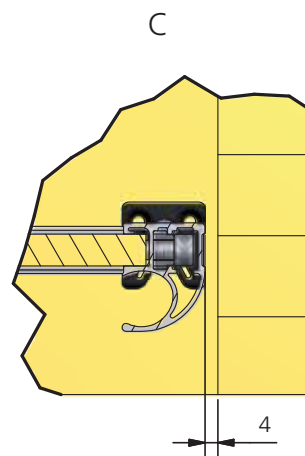
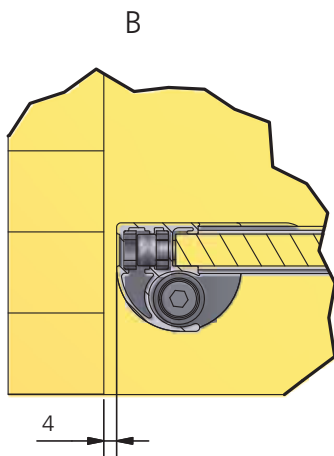
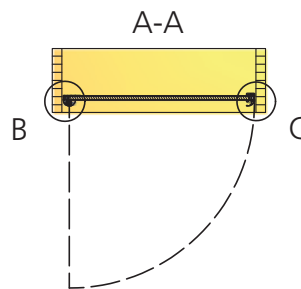
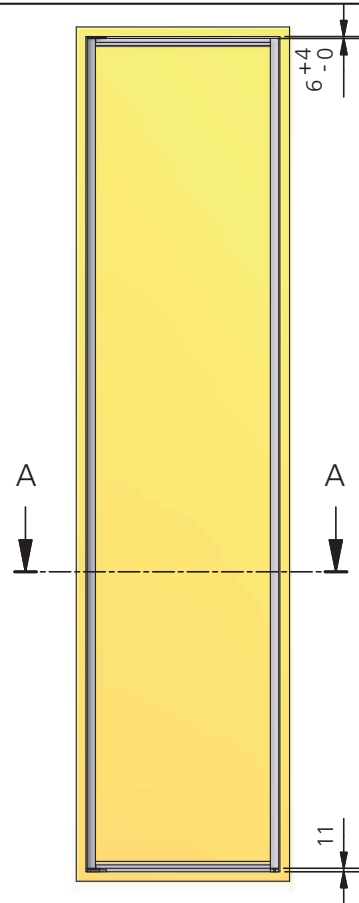
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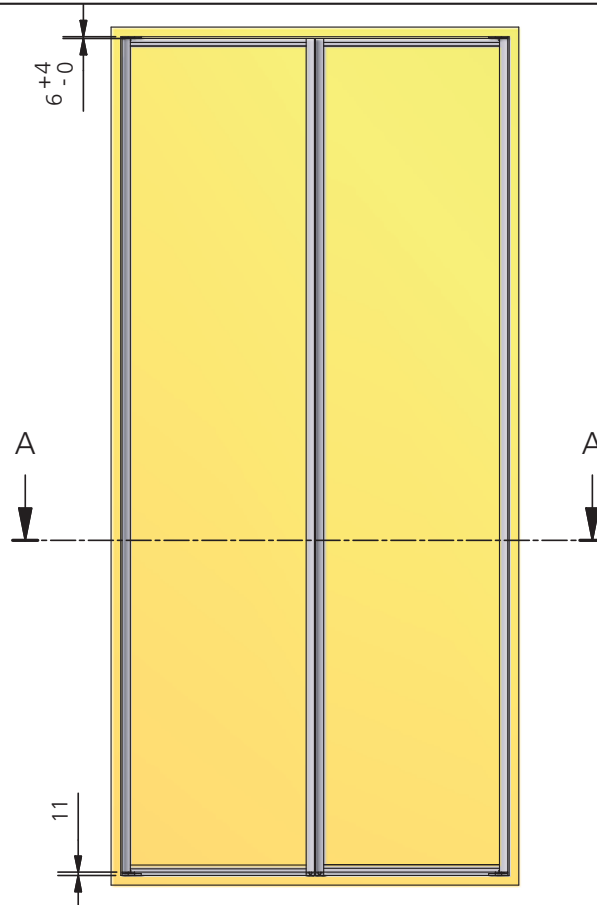
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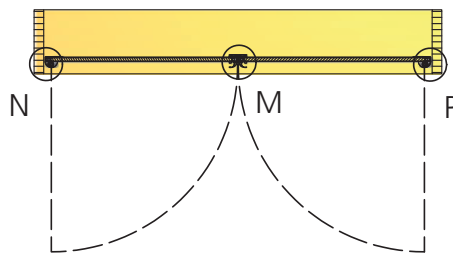
_DETAIL DRAWING SINGLE WING HINGE DOOR



DETAIL DRAWING DOUBLE WING HINGE DOOR



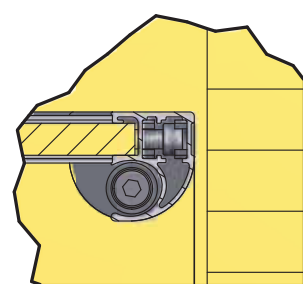
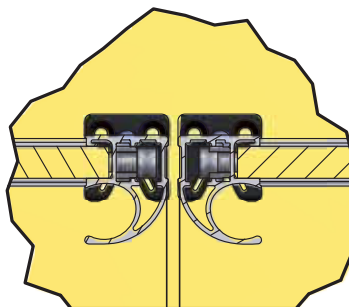
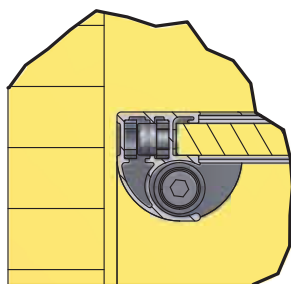
A-A



N

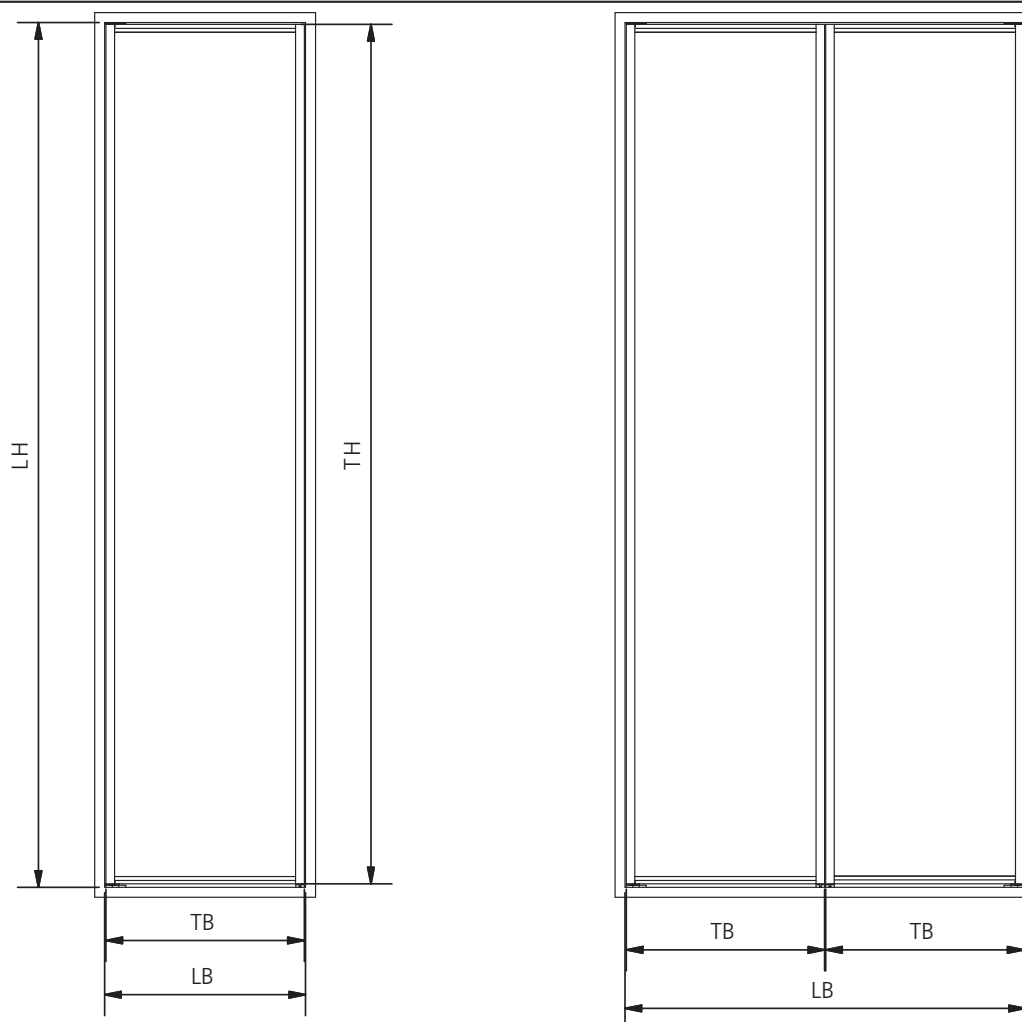
M

P



_DETAIL DRAWING

TECHNICAL DATA



General:

max. height: 2600 mm max. width 600 mm max. weight 25 kg

Attention:

In order to ensure to rectangularity of the door the panel has to be fitted tightly in the frame.

Legend:

TH = door height LH = opening height TB= door width LB = opening width

1. single wing door:

TB = LB - 8 mm
TH = LH - 16 mm

2. double wing door:

TB = (LB - 12 mm) : 2
TH = LH - 16 mm

3 Panel:

3.1. with gasket
TB - 39 mm
TH - 28 mm

4. Panel:

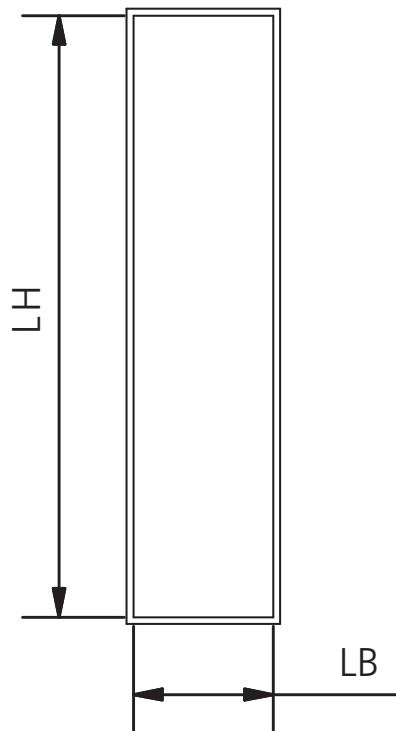
3.1. without gasket
TB - 39 mm
TH - 26 mm

Cutting measures for horizontal profile 15.12.0xx

Technical details are subject to change.

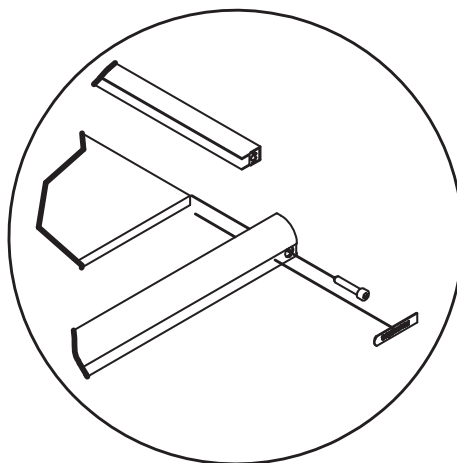
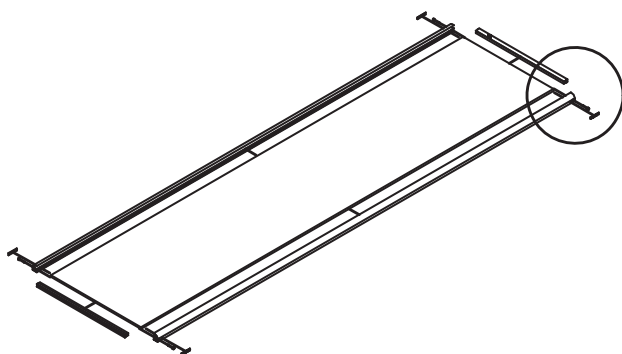
_ASSEMBLY

1



Verify dimensions

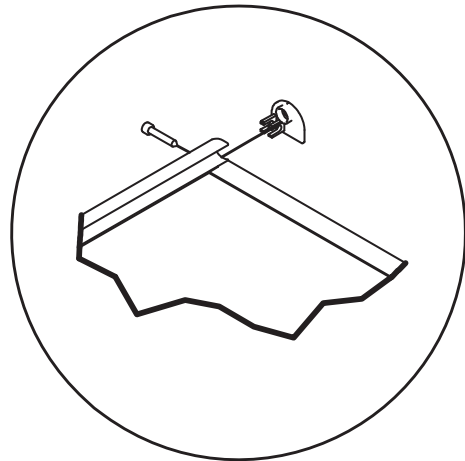
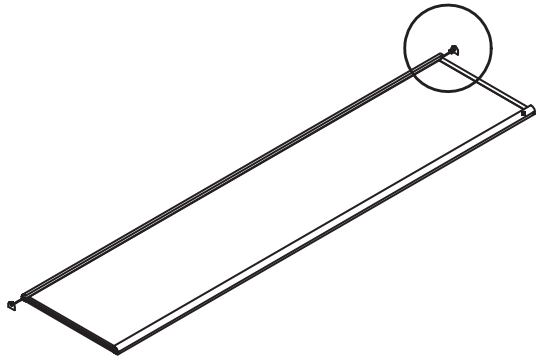
2



Assembly door

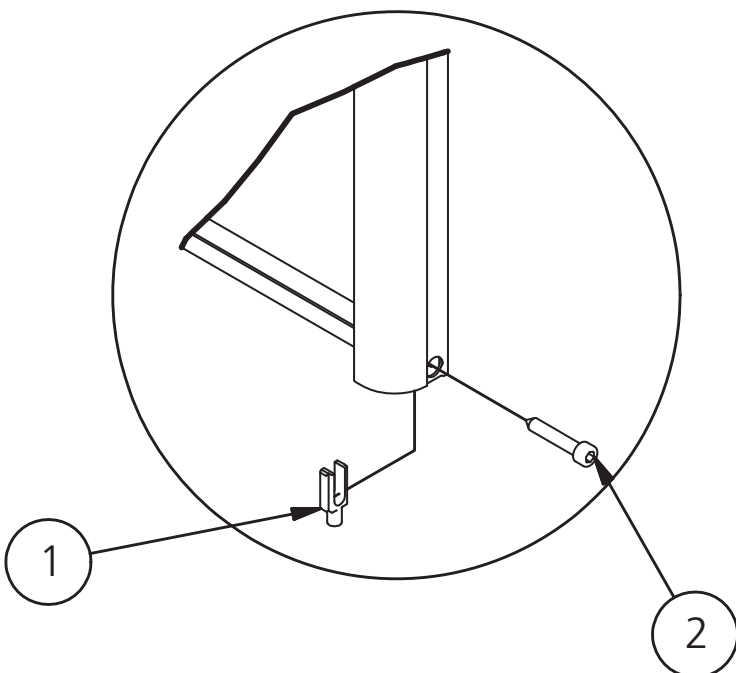
_ASSEMBLY

3



Joint to be mounted bottom and top

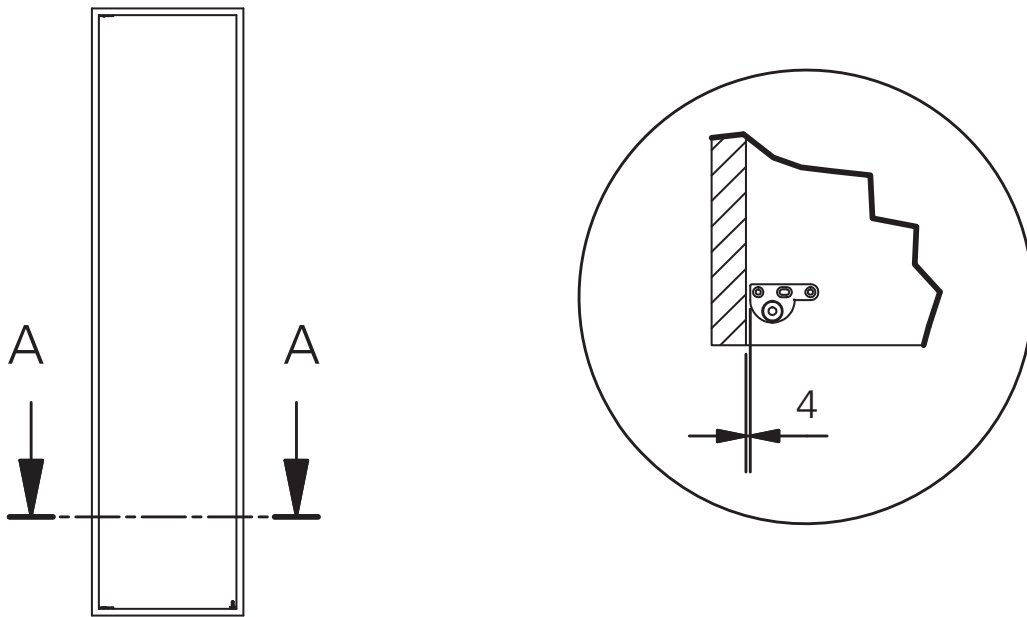
4



Assembly door stopper

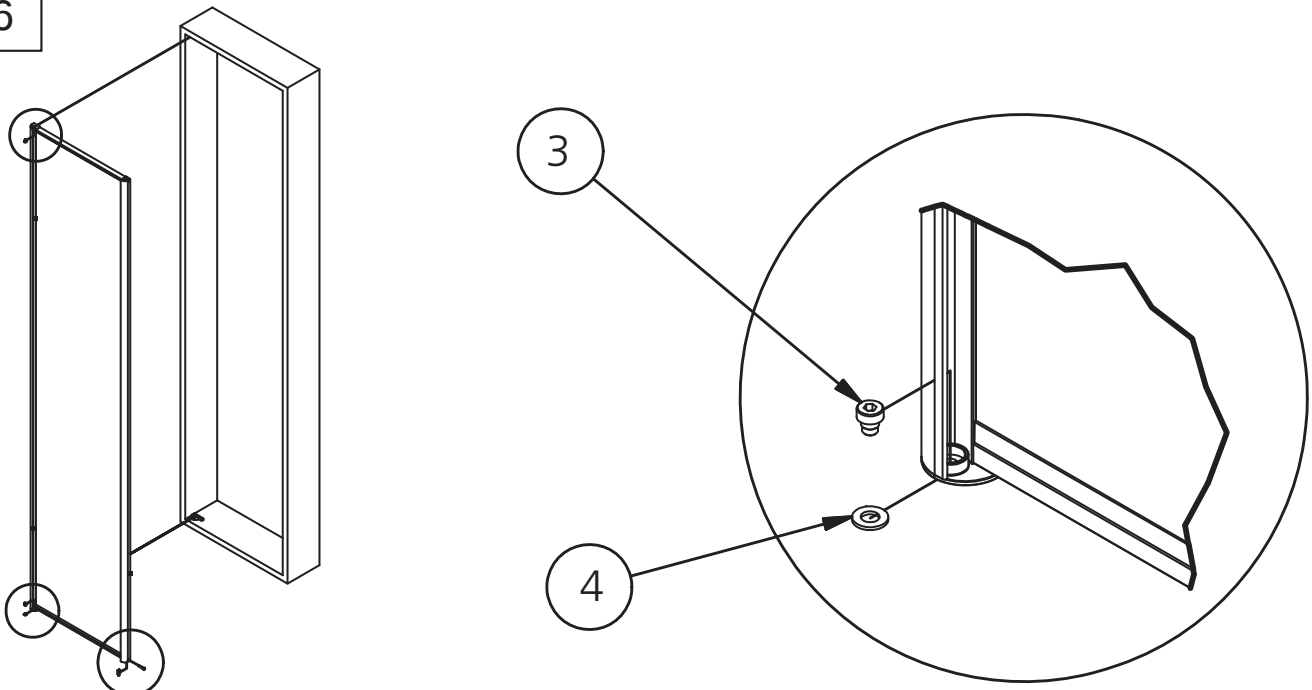
_ASSEMBLY

5



Installation top mounting plates (provisored only in long hole)

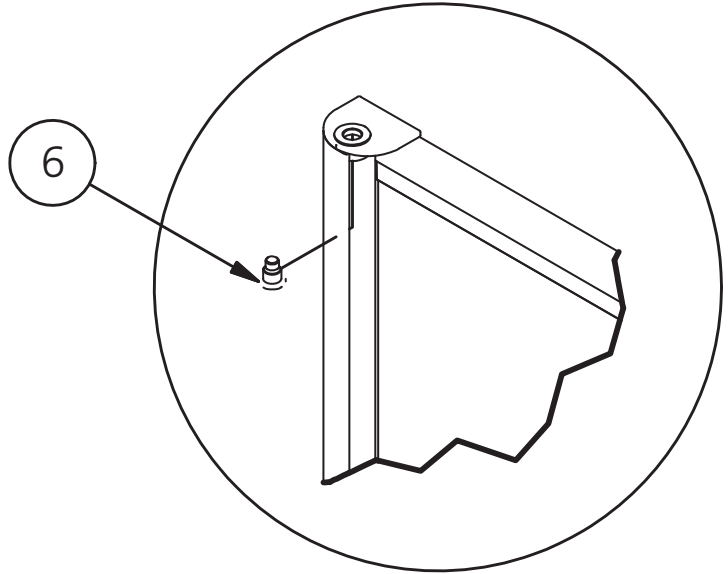
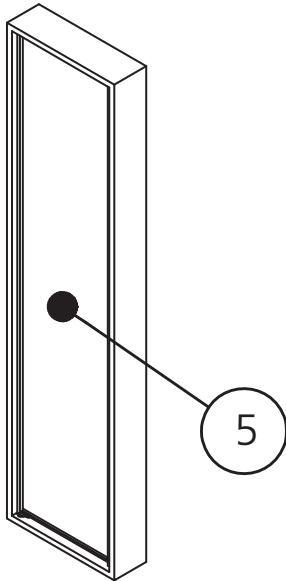
6



Assembly bottom bolt and washer

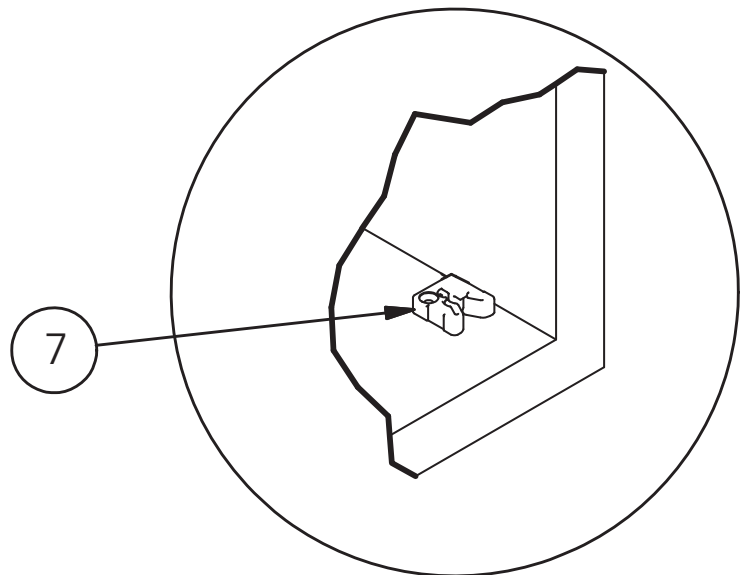
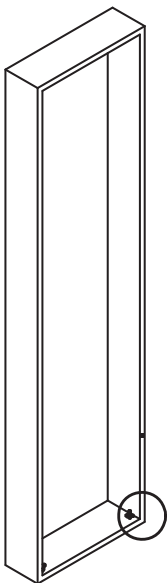
_ASSEMBLY

7



Mounting of door and assembly top bolt

8



Mounting of stop plate; Function test; Final mounting of assembly plates